



# Soil Tillage in the Tropics and Subtropics

R. Krause, F. Lorenz, W. B. Hoogmoed



## 1.0 THE CHOICE OF IMPLEMENTS



effect implement	loosen shallow deep		crumble	mix mulch	incorporate	invert	break comp. crusts	ridge	mech. weed control	stubble till	prim. till	second. till	remarks
mouldboard plough	X	X	X		X		X		X	X	X		losses of water and organic matter; erosion danger function comparable to wedge plough; two operations necessary erosion danger!
disc plough	X	X	X	(X)	(X)		(X)		X	X			
chisel plough	X	X	X	X	X				X	X			
rotary tiller	X		X	X	X				(X)	X	(X)	X	
skim plough	X		X		X		(X)		X	X			universal and versatile implement two operations at high speeds; not suitable for dry, hard soils
disc harrow	X		X	(X)	X		X	X	(X)	X		X	
rotary harrow	X		X	(X)	X		X		X	X		X	
rotary hoe	X		X				X	X	X				
rigid tine harrow	X		X	(X)					X				only on loose soil (after (chisel) plough)
light/flex. tine cultivator	X		X				X		X			X	
roller harrow	X		X				(X)		X			X	
reciprocating hoe	X		X	(X)			X		X			X	
rotating hoe	X		X	(X)			X		X	X		X	
leveller/drag			X				X	X				X	
roller							X					X	
subsurface packer		(X)					X					X	
weeder	X		X				X		X				
mouldboard ridger	X		X				X	X	X				
disc ridger	X		X				X	X	X				
leveller bed shaper							X	X					
one-way tiller	X		X		X		X		X	X	X	X	
sweep	X	X	X							(X)		X	
rod weeder	X		X									X	
diamond plough	X	X	X		X		X		X	X	X		
combination *	X	X	X	X	X				X	X	X	X	
clod breaker	(X)		X	(X)			X		X	X	(X)	X	
spade plough	X	X	X	X	X		(X)		X	X	X		

\*: sweep with rear mounted tine rotor

X: suited

(X): suited under certain conditions only

Table 1. Possible use of various soil tillage implements.

## 1.1 Implements For Soil Tillage

The objectives of soil tillage and the basic tillage processes have been discussed in Part I of this book. A large number of implements are available (Table 1) to achieve the various objectives under a wide range of conditions (before, during and after the vegetation period: see Fig. 3).

The following criteria should be considered when choosing the correct implement:

- The implement's trouble-free performance under the given conditions (implement effect) taking the entire sequence of implements into consideration (possible combination of different operations);
- Potential (detrimental or beneficial) side-effects which may be expected, such as weed control, soil compaction, erosion, salinization, mineralization, decomposition of humus, loss or conservation of water;
- Sufficient capacity to cover the entire area in the time available, allowing for the size, shape and accessibility of the fields;
- Compatibility with the available tractor(s), the implement power requirements, available p.t.o. power, lifting and carrying capacities, standards of mounting systems;
- Maintenance requirements, supplies of spare parts, standardization;
- Labour requirements (and for subsequent operations);
- Need to instruct the operators in using and servicing the equipment;
- Available results of internationally recognized testing methods and practical tests.

## 1.2 Practical Soil Tillage

A soil tillage operation can never be assessed in isolation because all the subsequent operations are influenced. For example, irrigation requires very level fields (one-way instead of two-way ploughs); the accuracy (uniformity) required for a seedbed ranges from low when large amounts of cereal seeds are broadcast, to very high for precision drilling for the final stand of row crops, such as sugarbeet; mechanized harvesting methods may call for very level surfaces so that the crops can be cut close to the ground.

The interactions between soil/climate/plant/machine should always be viewed as a whole. With increasing equipment (and labour) costs and the need for higher productivity per area unit (by operating at the optimum times with a closely integrated crop rotation) high capacity and utilization should be the aims but they must not be achieved at the expense of the quality of the work. This objective must be attained by means of adequate training and attractive working conditions (possibly shift-work) for the personnel, sufficient maintenance, servicing and spare parts for the implements and optimum operating conditions (field shape, trafficability, etc.).

The number of tillage operations, the working depth and the intensity should all be kept to a minimum. Passes with some tillage implements may be combined with others or omitted (savings in energy and time and reduction of the number of wheel-tracks). The following points must be considered when tillage operations are combined:

- The optimum travelling speed of the various implements;
- The lifting capacity and power required from the tractor and the danger of taking the load off the front axle;
- Time required for preparing the implement;

- Control of the various functions (too many demands must not be placed on the operator);
  - Manoeuvrability of the entire unit, transport.
- A number of implement combinations or trains have proved feasible, mainly with well-developed and highly-mechanized farming, and their success depends upon the soil and crops (Chapter 8).

Although self-propelled equipment is now available for nearly every harvesting operation, most tillage implements still have to be drawn or driven by a tractor. Owing to the severe demands on the power transmission, the lifting capacity and the degree of integration with the implement, tractors are still to a large extent constructed and designed to suit tillage implements. So correct matching of the tractor with the implements is essential for effective tillage.

Standardization of the 3-point hitch system and p.t.o. drive system and the development of suitable quick-coupling devices can simplify the mounting of the implements and reduce the risk of accidents.

The number of tractor wheel-tracks and the structural damage to the soil should be reduced to a minimum (avoiding slippage, filling the tyres with water, dual mounting of rear wheels, cage wheels, lower air pressures).

## 1.3 The Terminology Of Soil Tillage

The wide range of conditions under which tillage equipment is used inevitably means that the terminology for tillage equipment is not standardized.

The most common names and terms for implements, tools and systems are employed in this book. Anyone using or buying equipment will find that in many cases the manufacturer or importer markets equipment under trade-names which are not entirely specific as regards their function or potential field of application (components such as "rota-" or "-tiller" are very popular). The difference between USA and UK terminology may be confusing; for mouldboard ploughs (moldboard plows, USA) a reversible plough, equipped with opposite sets of plough bodies, is called "one-way" in the UK and "two-way" in the USA, the type with fixed bodies "two-way" in the UK and "one-way" in the USA. In this book, the UK terminology will be used.

A summary of the terminology for dryland tillage equipment is given in FAO (1971) while the American Society of Agricultural Engineers and the Soil Science Society of America issue glossaries of soil tillage terms (ASAE 1979, 1982, SSSA, 1978).

## 1.4 Literature

ASAE, 1979. Terminology and definitions for soil tillage and soil-tool relationships. Agricultural Engineers' Yearbook: 263-265.

ASAE, 1982. Terminology and definitions for agricultural tillage implements. ASAE Standard: ASAE S414. In: Agricultural Engineers Yearbook 1982: 232-241.

- Bernacki, H. et al, 1972. Agricultural machines, theory and construction. Vol. 1. USDA, Washington, pp. 883.
- Blight, D.P., 1979. Research into powered cultivations. *Agricultural Engineer*, 34(4): 96-98.
- Boehm, E. and J.A. Hansen, 1977. Agrartechnische Lehrbriefe, Landmaschinen 212-1 (Annex to Agrartechnik International). Vogel, pp. ??.
- Boyd, J., 1976. Tools for agriculture; a buyer's guide to low-cost agricultural implements. Intermediate Technology Publications Ltd. London, pp. 173.
- Buckingham, F., 1976. Fundamentals of machine operation: Tillage. John Deere & Co., Moline, Ill., pp. 368.
- CNEEMA, 1973. Tracteurs et machines agricoles, Livre de Maitre; Tome 2: Principales machines agricole de culture et de recolte. CNEEMA, Antony, France, pp. ??.
- Culpin, C., 1978. Farm machinery (9th Edition). Crosby, Lockwood, Staples, London, pp. 410.
- Dalleine, E., 1979. Les facons en travail du sol - choix des outils pour corriger au mieux un profil cultural. *Etudes du CNEEMA*, No. 455, pp. 75.
- Dwyer, M.J., 1982. Agricultural engineering state-of-the-art report. *J. Terramech.*, 19(1): 9-29.
- Esmay, M.L. and C.W. Hall, 1973. Agricultural Mechanization in Developing Countries. Shin-Norinsha Co., Tokyo, Japan, pp. 221.
- FAO, 1971. Tillage and seeding practices and machines for crop production in semi-arid areas. *FAO Agricultural Development Paper No. 92*, pp. 53.
- Feuerlein, W., 1971. Geraete zur Bodenbearbeitung. Ulmer, Stuttgart, pp. 161.
- IMAG, 1977. Trade Mark Guide of agricultural and forestry equipment in The Netherlands, Instituut voor Mechanisatie, Arbeid en Gebouwen, Wageningen, The Netherlands, pp. 442.
- IMAG, (undated). Equipment for vegetable production. Instituut voor Mechanisatie, Arbeid en Gebouwen, Wageningen, The Netherlands, pp. 185.
- Kepner, R.A., R. Bainer and E.L. Barger, 1978. Principles of Farm Machinery. AVI Publishing Company, Westport, Conn., USA, pp. 527.
- NN (Various authors), 1978. Bodenbearbeitung und Bestelltechnik. *Berichte ueber Landwirtschaft*, Bd. 56, Heft 2-3.
- Renaud, J., 1980. Les outils de travail du sol animes par la prise de force. *Motorisation et Technique Agricole*, 19/20: 6-23.
- Schafer, W., 1979. Ein Rechenmodell zur vergleichenden Beurteilung der Verfahrenskosten bei Bodenbearbeitungsgeraeten. *Grundlagen der*

*Landtechnik*, 29(5): 162-166.

- Sheikh, G.S., S.I. Ahmed and A.D. Chaudhry, 1978. Comparative performance of tillage implements. *AMA*, 9(4): 57-60.
- SSSA, 1978. Tillage Terminology. In: Glossary of soil science terms, Appendix 5. Soil Science Society of America, Madison, Wisc.: 31-34.
- Stropfel, A., 1977. Eine Methode zur Beurteilung von Bodenbearbeitungs verfahren im Hinblick auf die Schlagkraft. *Grundlagen der Landtechnik* 27(4): 108-114.
- Wieneke, F. and Th. Friedrich, 1982. Agrartechnik in den Tropen. DLG Verlag, Frankfurt, pp. 299.
- Wilkinson, R.H. and O.A. Braunbeck, 1977. Elements of agricultural machinery. Volume 1. *FAO Agricultural Services Bulletin No. 12*, Suppl. 1, pp. 241.